

REV	ECO	DWN	DATE
B	20135688	CJS	17-JUN-03
C	20239459	AED	07-MAY-08

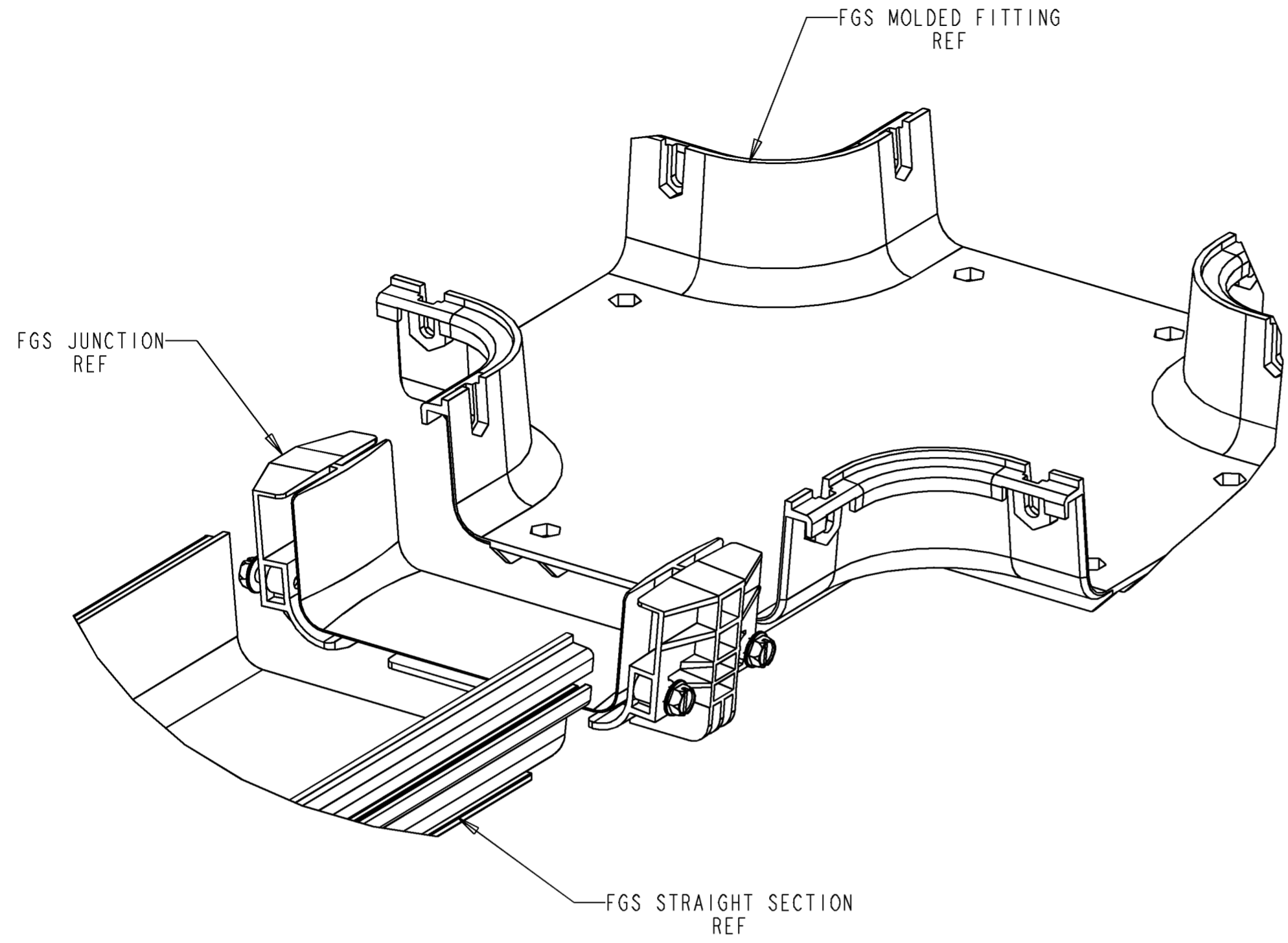


FIGURE 1

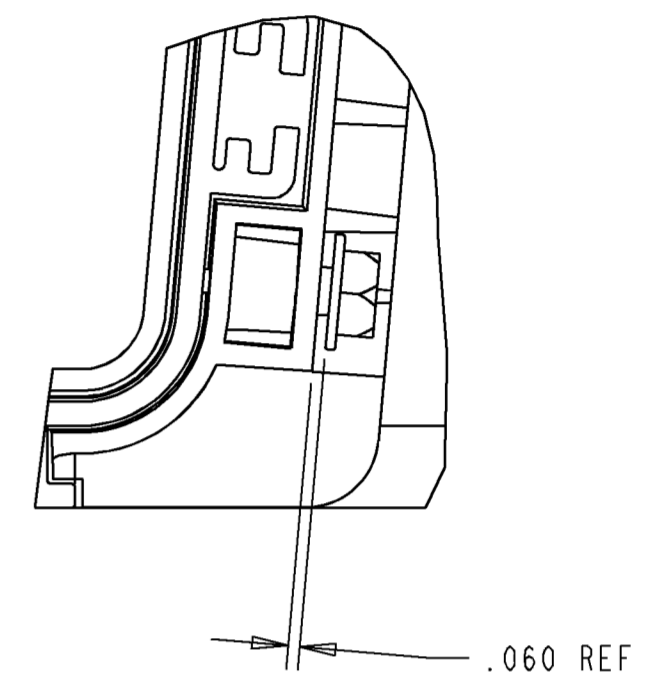
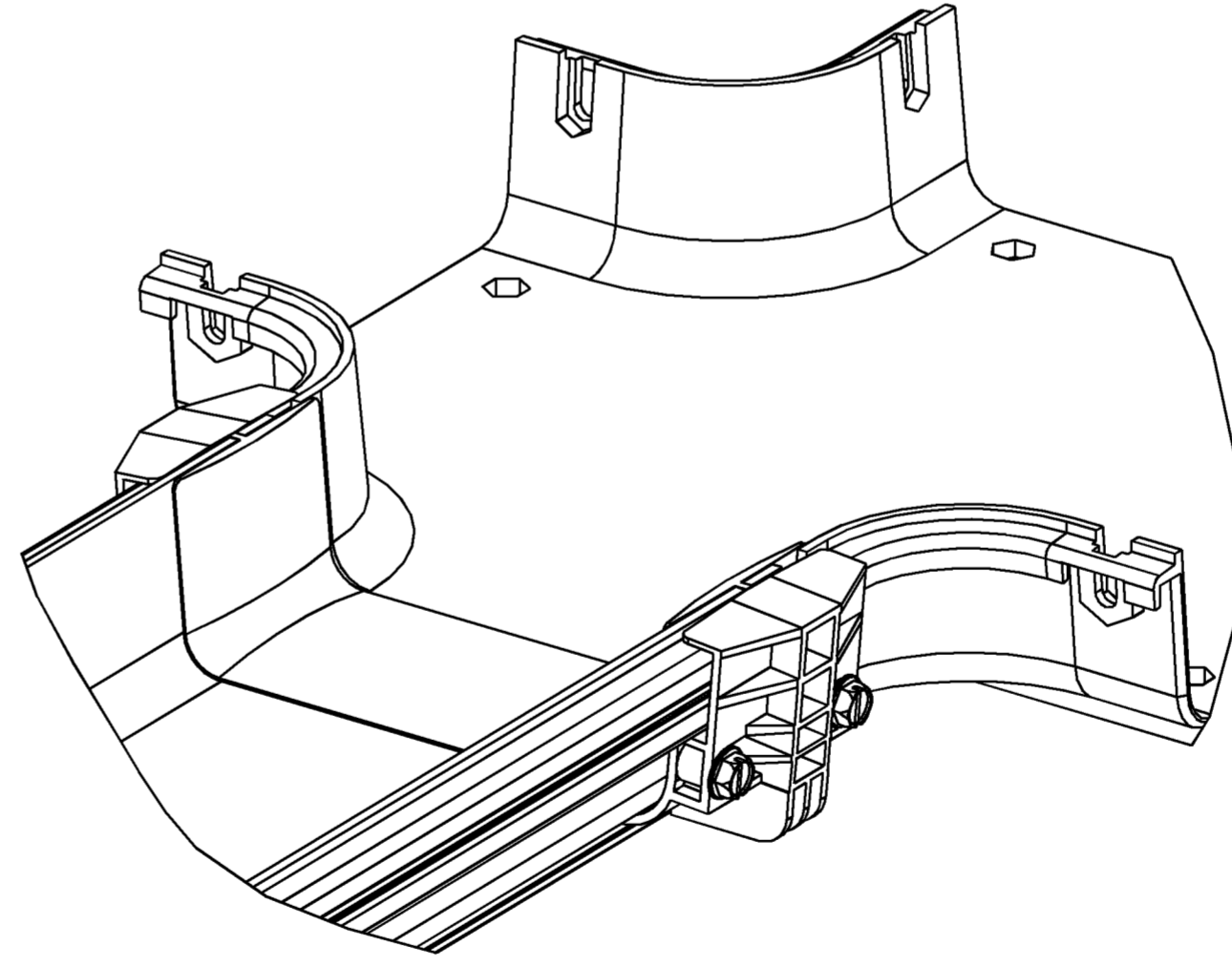


FIGURE 2  
INITIAL TIGHTENING  
TYP (4) PLACES  
SCALE 1.000



COMPLETED ASSEMBLY

INSTALLATION INSTRUCTIONS:

1. SLIDE BOTH FGS COMPONENTS INTO JUNCTION UNTIL FIRMLY SEATED AGAINST THE CENTER RIB.
2. TIGHTEN (4) SCREWS SUCH THAT THE WASHER HEAD ON SCREW IS APPROXIMATELY 1/16" FROM JUNCTION (SEE FIGURE 2). AFTER ALL SCREWS HAVE BEEN TURNED INTO 1/16" DIMENSION, GO BACK AND TIGHTEN SCREWS UNTIL THE WASHER HEAD BOTTOMS OUT ON THE JUNCTION.

FGSB-JUNC-G	BLACK
FGSS-JUNC-G	SMOKE
FGSO-JUNC-G	ORANGE
FGS-JUNC-G	YELLOW
CATALOG NUMBER	COLOR



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ALL DIMS AND TOLERANCES ARE INCHES UNLESS OTHERWISE SPECIFIED  
 .XX:±.XX  
 .XXX:±.XXX  
 ANGULAR:±N/A

TITLE: INSTALLATION DRAWING  
 JUNCTION, FGS, 2X6

DRAWING NUMBER: 1171141

DO NOT SCALE DRAWING

ENGR: JOHN VAN SCOY  
 DWN: WAYNE GIESEN

SHT. 1 OF 1

DIMENSIONS IN INCHES  
 THIRD ANGLE PROJECTION